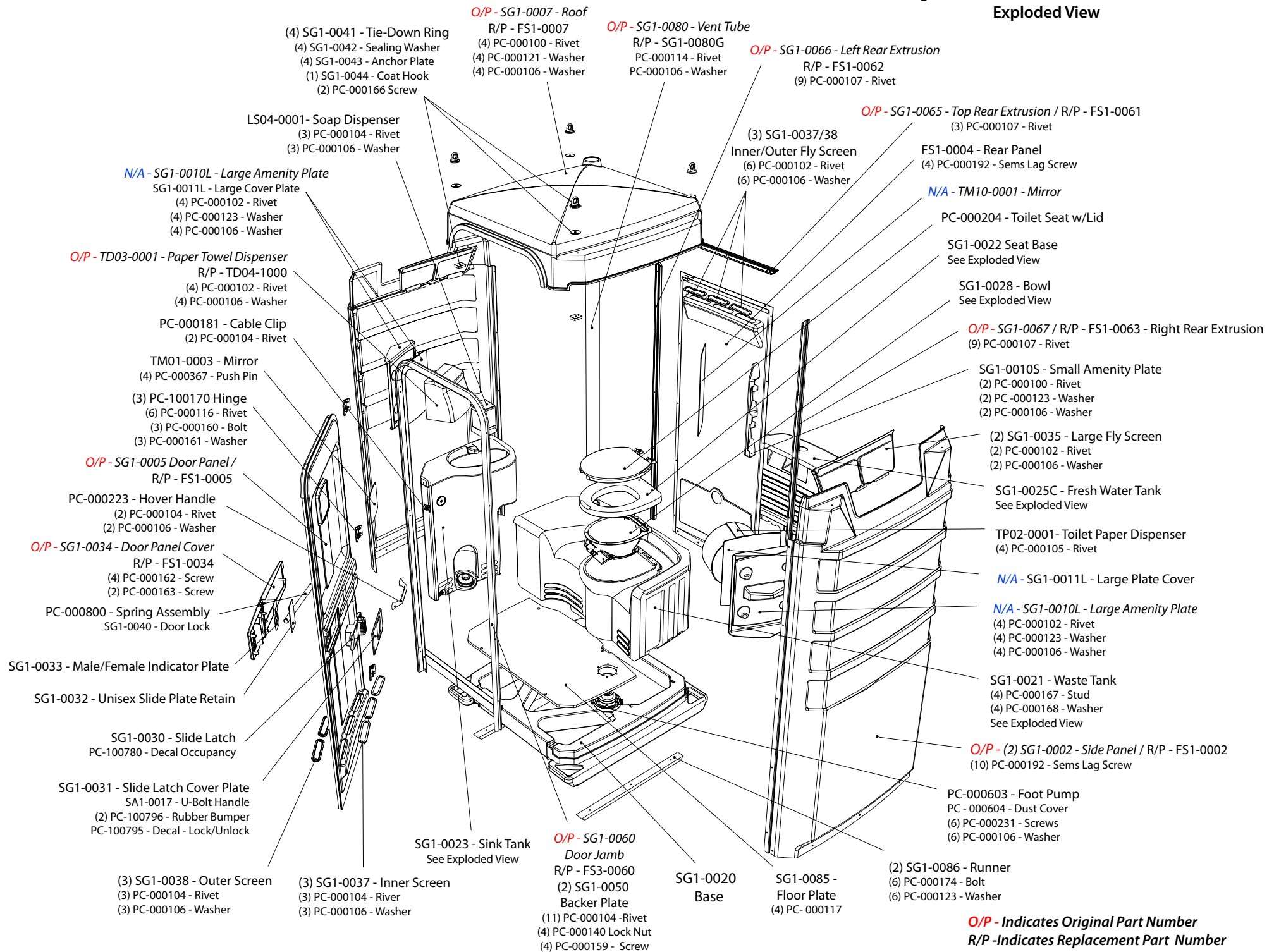
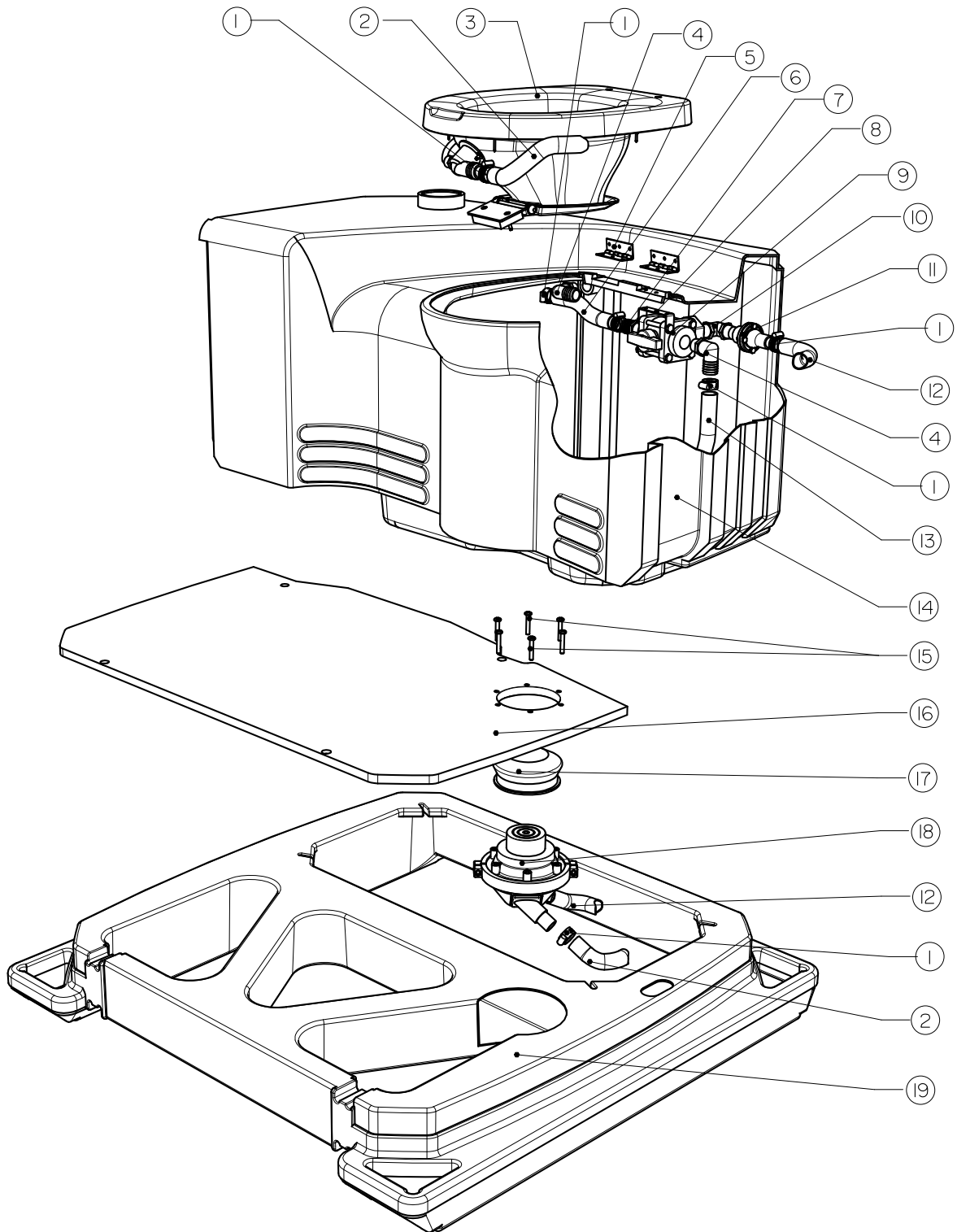


# Signature Series Fleet / SG2 1998-2001 Exploded View

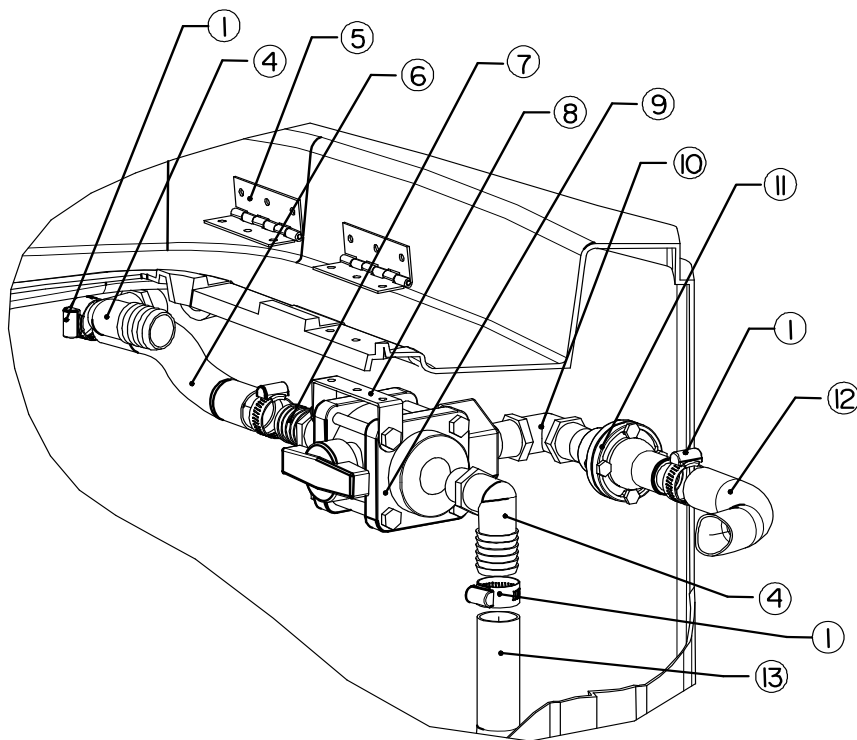


**O/P - Indicates Original Part Number**  
**R/P - Indicates Replacement Part Number**  
**N/A - Indicates Part No Longer Available**

*Exploded View*  
**SG1-0021 Waste Holding Tank**  
*(See next page for Parts Listing)*



## Exploded View Fresh Water Plumbing System



### Parts Listing for Fresh Water Waste Holding Tank & Fresh Water Plumbing System

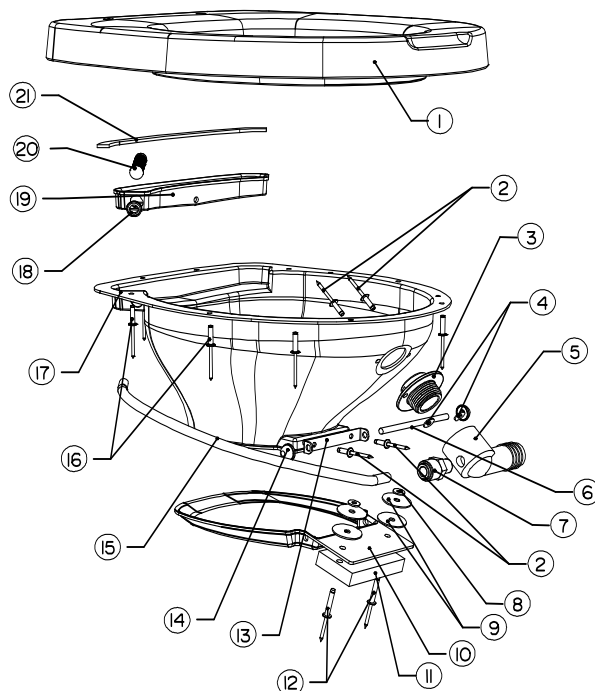
| ITEM | PART #        | DESCRIPTION                                   | REQ |
|------|---------------|-----------------------------------------------|-----|
| 1    | PC-000352     | Clamp, #12                                    | 5   |
| 2    | CH100-065     | Hose, 1" x 65" pump to bowl                   | 1   |
| 3    | SG1-0022*     | Seat Base                                     | 1   |
| 4    | PC-000900     | Elbow, 3/4MPT x 1"Hose Barb                   | 2   |
| 5    | PC-000172     | Hinge, 3" Stainless Steel                     | 2   |
| 6    | CH100-009     | Hose, 1" x 9" 3-way valve to fresh intake     | 1   |
| 7    | PC-000901     | Adapter, Straight, 3/4MPTx1"hose barb         | 1   |
| 8    | PC-100211     | Bracket, 3-way valve                          | 1   |
| 9    | PC-000906     | Valve, 3-way, (Banjo) 3/4" FPT through ports  | 1   |
| 10   | PC-000902     | Elbow, 3/4MPT x 3/4MPT                        | 1   |
| 11   | SV2-0009      | Valve, Check, 3/4FPT x 1" hose barb           | 1   |
| 12   | CH100-050     | Hose, 1" x 50" pump to 3-way valve            | 1   |
| 13   | CH100-025     | Hose, 1" x 25" valve to re-circulating filter | 1   |
| 14   | SG1-0021*     | Tank, Waste Holding                           | 1   |
| 15   | O/P PC-000909 | Fastener Kit for pump                         | 1   |
|      | R/P PC-000231 | Screws, 10-24 x 1.5" for pump                 | 6   |
|      | R/P PC-000106 | Washers, 3/16" back-up for pump               | 6   |
| 16   | SG2-0085      | Floor Plate                                   | 1   |
| 17   | PC-000604     | Cover, Dust for pump                          | 1   |
| 18   | O/P PC-000603 | Pump, button, Gusher/Flutter (Whale)          | 1   |
|      | R/P PC-000606 | Pump, PJ Flush Foot Pump                      | 1   |
| 19   | SG1-0020G     | Base, grey                                    | 1   |

O/P = Original Part Number

R/P = Replacement Part Number

\* = Specify Color Option

| ITEM | PART #        | DESCRIPTION                                        | REQ |
|------|---------------|----------------------------------------------------|-----|
| 1    | SG1-0022*     | Seat Base                                          | 1   |
| 1a   | PC-000172     | Hinge                                              | 2   |
| 1b   | PC000105      | Rivet, bulbex                                      | 6   |
| 1c   | PC-000104     | Rivet, small flange long                           | 6   |
| 1d   | PC-000106     | Washer, back-up, 3/16                              | 6   |
| 2    | PC-000102     | Rivet, small flange, short                         | 4   |
| 3    | PC-100372     | Nozzle, bowl, flush                                | 1   |
| 4    | PC-000106     | Washer, back-up, 3/16                              | 4   |
| 5    | PC-100308     | Elbow, 1" FPT TO 1" hose barb, w/1/4 FPT (special) | 1   |
| 6    | PC-100611     | Shaft, flapper, rod bearing                        | 1   |
| 7    | N/A PC-000337 | Connector, male, 3/8 tube TO 1/4 MPT               | 1   |
| 8    | O/P PC-000106 | Washer, back-up 3/16                               | 0   |
|      | R/P PC-000233 | Nut, 10-32 Nylon Lock S.S.                         | 2   |
| 9    | N/A PC-000121 | Washer, fender 1/4x1-1/4                           | 2   |
| 10   | SG1-0013      | Cup, flapper valve                                 | 1   |
| 11   | PC-100620     | Counterweight, brass                               | 1   |
| 12   | O/P PC-000107 | Rivet, small flange, long                          | 2   |
|      | R/P PC-000155 | Screw, 10-32 x 1" S.S.                             | 2   |
| 13   | PC-100210     | Bracket, Shaft, Flapper, cup & counterweight       | 1   |
| 14   | N/A PC-100610 | Nut, push, 1/4"                                    | 2   |
| 15   | N/A PM-030615 | Tube, 3/8 OD x 18 1/2" long                        | 1   |
| 16   | PC-000105     | Rivet, star, large flange                          | 8   |
| 17   | SG1-0028      | Bowl, toilet flush, Grey, rotomould                | 1   |
| 18   | N/A PC-100612 | Grommet, rubber, hose keeper                       | 1   |
| 19   | N/A SG1-0014  | Reservoir, Grey, thermoformed                      | 1   |
| 20   | N/A PC-000305 | Filter, plastic                                    | 1   |
| 21   | N/A PM-040002 | Weather-strip, 1/8" x 1/2" x 12" lg                | 1   |



*Exploded View*

### **SG1-0022 – Seat Base / SG1-0028 Bowl**

*O/P = Original Part Number*

*R/P = Replacement Part Number*

*\* = Specify Color Option*

*N/A = Part No Longer Available*

*Item Numbers with a letter are not shown but are used with that same number.*

| ITEM | PART #    | DESCRIPTION                                  | REQ. |
|------|-----------|----------------------------------------------|------|
| 1    | PC-000411 | Plug, 3" Evertite                            | 1    |
| 2    | SG1-0025  | Tank, fresh water                            | 1    |
| 3    | CH100-031 | Hose, 1" x 31" lg                            | 1    |
| 4    | PC-000352 | Clamp, #12                                   | 2    |
| 5    | PC-000901 | Adapter, straight, 3/4MPT x 1" hose barb     | 2    |
| 6    | PC-000904 | Coupler, 3/4FPT port, brass                  | 1    |
| 7    | PC-000551 | Plug, drain, 1/2" black                      | 1    |
|      | PC-000346 | O-Ring, 3/4 x 1" x 1/8" EPDM                 | 1    |
| 8    | PC-000142 | Bolt, 1/4-20 x 3/4, hex head                 | 4    |
| 9    | PC-000123 | Washer, flat, 1/4 x 5/8                      | 4    |
| 10   | SG1-0087  | Runners, sacrificial                         | 2    |
| 11   | PC-000907 | Coupler, quick disconnect 3/4" through ports | 1    |

*Exploded View*

### **SG2-0025C – Fresh Water Tank**

